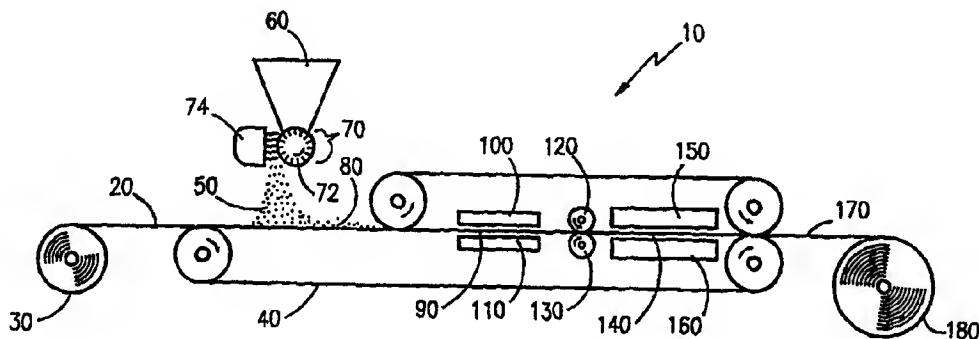


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(54) Title: ADHESIVE COMPOSITION, ARTICLE, AND PROCESSES OF MANUFACTURE**(57) Abstract**

An adhesive composition comprising a thermosetting powder adhesive (50) adhered to a thermoplastic non-woven web adhesive (20) and processes for making the same. The thermosetting powder adhesive (50) is preferably a polyester, a polyester-polyurethane, an epoxy or an epoxy-polyester hybriide. The thermoplastic non-woven web adhesive (20) is preferably an ethylene-vinyl acetate copolymer, a polyester, a polyolefin, or a polyamide. The adhesive composition provides superior bonding between vinyl and/or cloth coverings and a variety of surfaces including metal, plastic, rubber and wood. There is also disclosed herein a composite article (190) that comprises an adhesive layer (170) made from the aforementioned adhesive composition and a substrate layer (200), and processes for making the same.